

# e-Upgrade

Make your KL 540 / 560

*stackers future-proof!*

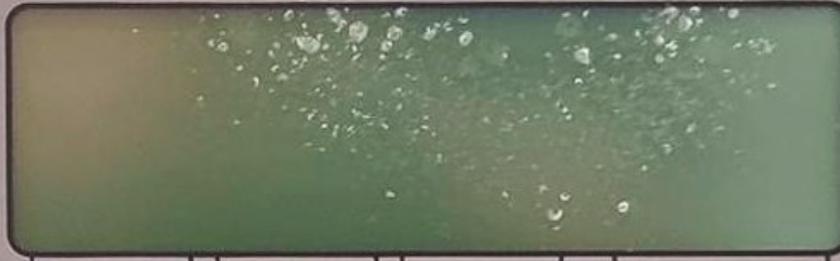
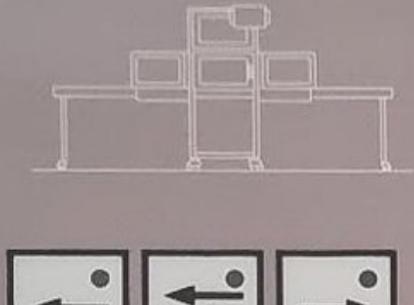
# KL 540 & 560 are great stackers!

– very well build, robust, reliable & delivering great quality bundles, **but...**

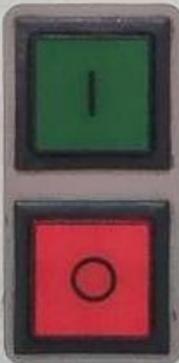
**...the electronics are obsolete!**

PLC, HMI, servos drives are discontinued  
– a major maintenance problem!

L 3 B LINE OBEN



**DISCONTINUED!**



Replace old electronics with  
state of the art technology!

**e-Upgrade**



**Discontinued:**

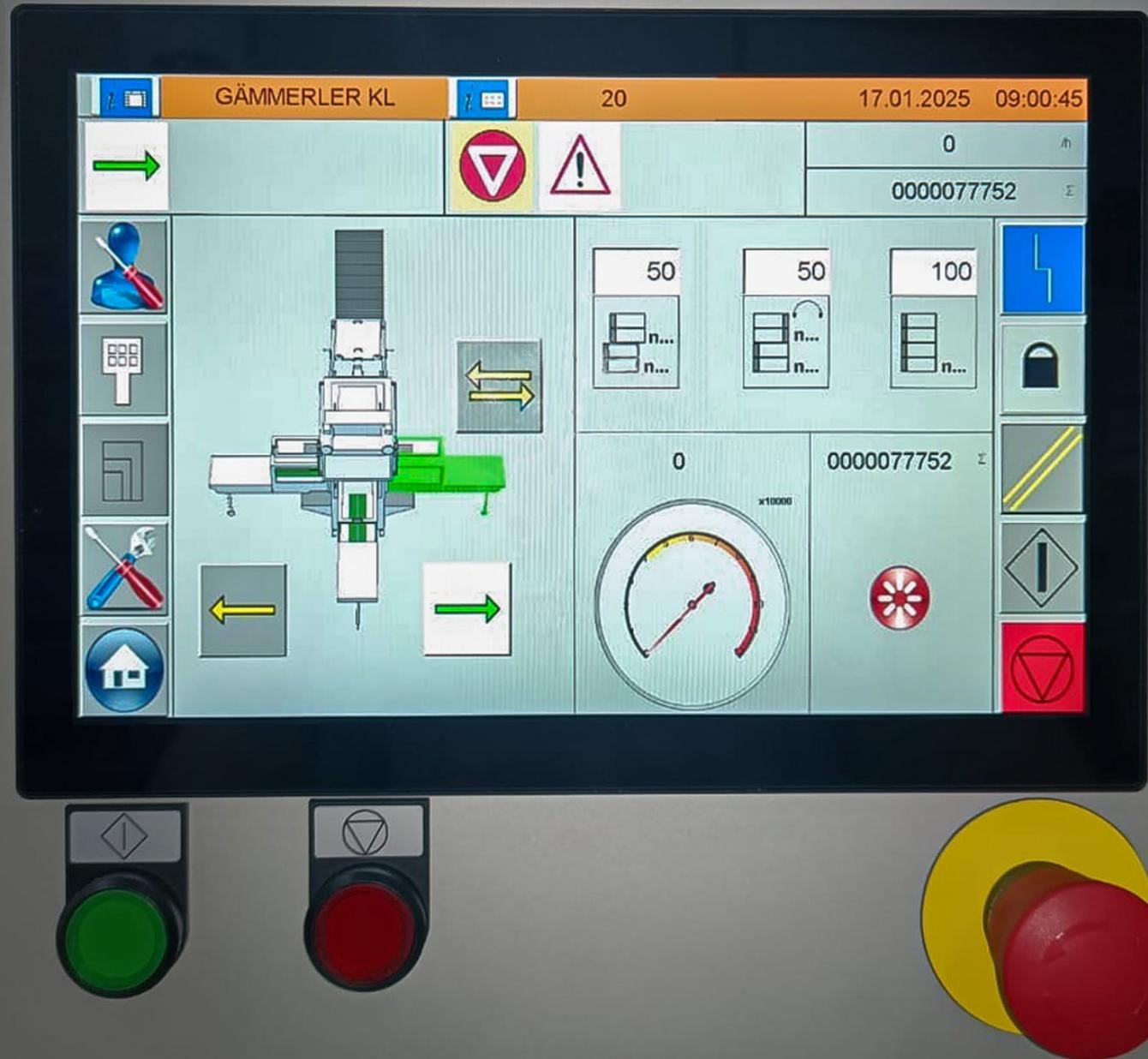
- Older PLC-models
- Older HMIs/displays
- Older drives (Stöber & ACOPOS)

**Growing problems:**

- Availability of parts
- Service & Support

++ the Solution ++

**e - Upgrade**



**From here...**

**...to here** (new technology – PLC, display, drives)

### Senario #1 – System 2003 / CP476 („blue“)



discontinued  
> since 2018

#### Technical details:

PLC: CP476 + CAN IF  
Drives: 2 x Stöber (CAN)  
HMI: B&R (CAN)

### Scenario #2 – X20 / CP1584 („grey“)



discontinued  
> since 2022

#### Technical details :

PLC: X20 / CP1584  
Drives: Stöber or ACOPOS  
HMI: Mondia / B&R

### E-UPGRADE with latest B&R technology:

PLC & Operator Interface: C80 PowerPanel  
Drive technology: ACOPOS P3 (PowerLink)

C80 PowerPanel  
(PLC & HMI)



PowerLink



ACOPOS P3  
(Drives)

**NEW**

**e-Upgrade** by IN-LOG | GÄMMERLER

### UPGRADE for old B&R System 2003/CP476 or X20/CP1584

- #1 – new PowerPanel C80 (PLC & HMI)
- #2 – new PowerPanel C80 + new ACOPOS 3



## e-Upgrade

for KL 540 / 560 stackers

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Extend the lifetime of the KL 540/560 stackers ... with new electronics!

# The future in postpress...?

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...shaping solutions together!



The Merten Group is a stable and family-owned company that operates in three business areas: precision engineering, mechanical engineering and Postpress. We have been successful in the market for over 100 years and have always been a family business, today in its 5th generation



Postpress | Service & Support | Rebuilds | Relocations | Special Solutions

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for RIMA stackers, parts & service

